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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR		TTORNEY DOCKET NO.	CONFIRMATION NO.	
09/698,206	10/30/2000	Yoshihito Asao	Q61449			
	590 07/08/2002 MION ZINN MACPF	CAK SEAS	A	n EXAMI	INER	
SUGHRUE, MION, ZINN, MACPEAK, SEAS 2100 Pennsylvania Avenue, N.W. Washington, DC 20037			i	MULLINS, BURTON S		
•			$\Box$	ART UNIT	PAPER NUMBER	
			\L	2834		

DATE MAILED: 07/08/2002

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.		Applicant(s)	
Office Action Summary		09/698,206		ASAO ET AL	M
		Examiner		Art Unit	$+\mathcal{V}$
		Burton S. Mullins		2834	
	The MAILING DATE of this communication a	ppears on the cover	r sheet with the co		ddress
Period fo	or Reply				
THE - Exte after - If the - If NO - Failt	ORTENED STATUTORY PERIOD FOR REF MAILING DATE OF THIS COMMUNICATION nsions of time may be available under the provisions of 37 CFR SIX (6) MONTHS from the mailing date of this communication. e period for reply specified above is less than thirty (30) days, a reduce to reply within the set or extended period for reply will, by state reply received by the Office later than three months after the mailed patent term adjustment. See 37 CFR 1.704(b).	N. 1.136(a). In no event, howevery reply within the statutory min od will apply and will expire	ever, may a reply be tim nimum of thirty (30) days SIX (6) MONTHS from	ely filed s will be considered tim the mailing date of this O (35 U.S.C. § 133).	nely. communication.
1)🛛	Responsive to communication(s) filed on 0	<u> 16 June 2002</u> .			
2a)⊠	This action is <b>FINAL</b> . 2b)□	This action is non-f			
3)	Since this application is in condition for alloclosed in accordance with the practice und	owance except for f ler <i>Ex parte Quayle</i>	formal matters, p , 1935 C.D. 11, 4	rosecution as to 153 O.G. 213.	the merits is
_	tion of Claims				
4)⊠	Claim(s) 1-13 is/are pending in the application	uull. ova from considers	ation		
_	4a) Of the above claim(s) 8-13 is/are withdra	awii iiulii culisidela	KIVII.		
5) <u></u>					
6)⊠	Claim(s) <u>1-7</u> is/are rejected.				
7)∟		d/or cloation requir	rement		
	Claim(s) are subject to restriction an	10/or election requi	ement.		
	ition Papers ] The specification is objected to by the Exam	niner			
9)∟	The drawing(s) filed on is/are: a)□ a	ccepted or b) obje	cted to by the Exa	aminer.	
10) <u> </u>	Applicant may not request that any objection t	to the drawing(s) be h	neld in abeyance.	See 37 CFR 1.85(	(a).
11)[	The proposed drawing correction filed on _	is: a)	ved b)⊡ disappı	roved by the Exa	miner.
''/_	If approved, corrected drawings are required i				
12)	The oath or declaration is objected to by the				
1	y under 35 U.S.C. §§ 119 and 120				
13)[	Acknowledgment is made of a claim for for	reign priority under	35 U.S.C. § 119	(a)-(d) or (f).	
	a) ☐ All b) ☐ Some * c) ☐ None of:				
	1. Certified copies of the priority docur	nents have been re	ceived.		
	2 Certified copies of the priority docur	ments have been re	ceived in Applica	ation No	
	3. Copies of the certified copies of the application from the Internationa  * See the attached detailed Office action for a	priority documents al Bureau (PCT Rul a list of the certified	have been recei e 17.2(a)). copies not recei	ved in this Natio	onal Stage
14)	Acknowledgment is made of a claim for dor	mestic priority unde	r 35 U.S.C. § 119	9(e) (to a provisi	onal application).
	a) ☐ The translation of the foreign languag     Acknowledgment is made of a claim for do	e provisional applic	ation has been r	eceived.	
Attachn					
1) 🛛 N	lotice of References Cited (PTO-892) lotice of Draftsperson's Patent Drawing Review (PTO-94 nformation Disclosure Statement(s) (PTO-1449) Paper N	18) 5)	Notice of Inform	ary (PTO-413) Pap al Patent Applicatio	er No(s) n (PTO-152)

Page 2

Application/Control Number: 09/698,206

Art Unit: 2834

### **DETAILED ACTION**

# Claim Rejections - 35 USC § 103

- 1. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 2. Claims 1 and 3-6 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kusase (JP 3-226251) in view of Rich (US 4,102,040). Kusase teaches an alternator (Fig. 3) comprising: a rotor 18 having a number of claw-shaped magnetic poles (not numbered, see Fig. 3) for alternately forming north-seeking (N) and south-seeking (S) poles about a rotational circumference; a stator 14 having an annular stator core 15, polyphase winding 16 installed in the core, and a number of slots (not numbered, see Figs. 8-9) extending axially at a predetermined pitch in a circumferential direction; the polyphase winding (phases X,Y&Z) comprising a number of winding portions (not numbered, see Figs. 8-9) in which long strands of wire are wound so as to alternately occupy an inner layer and an outer layer in a slot depth direction within said slots (Figs. 8-9) at intervals of a predetermined number of slots, the strands folding outside the slots at both axial ends (Figs. 2, 4, 5&6) to form "coil end groups" 16a/16b at axial end surfaces of said stator core (Fig. 4).

Kusase does not teach an abutting portion on the core used to form an annular shape by joining core ends at the abutting portion.

Rich teaches a method of forming an alternator stator core stack 5 made from stacked individual laminations 1, introduced into a bending machine, and bent by rollers 6 into a cylindrical ring, with ends of the stack 5 fastened together opposite one another at an "abutting"

Application/Control Number: 09/698,206

Art Unit: 2834

portion" (c.9, lines 20-23; Figs.2-3&8). The process described by Rich simplifies construction and reduces the cost of manufacture (c.1, lines 53-65).

It would have been obvious to one having ordinary skill in the art to modify Kusase and provide a stator core with an abutting portion per Rich since this would have been desirable to simplify construction of the core and reduce manufacture.

Regarding claim 3, the back of Rich's core is inseparable and integral with the core.

Regarding claim 5, Rich teaches notches 4 in the stator core.

Regarding claim 6, as seen in Fig.2 of Rich, the abutting portion is formed inside (the middle of) a tooth.

3. Claims 1-6 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kusase (JP 3-226251) in view of Shinichiro (JP 1-252141). Kusase, as described above, substantially teaches applicant's invention including strands folding outside the slots at both axial ends (Figs.2,4,5&6) to form "coil end groups" 16a/16b at axial end surfaces of said stator core (Fig.4). However, Kusase does not provide an abutting portion on the core used to form an annular shape by joining core ends at the abutting portion.

Shinichiro teaches a stator core 7 formed from sheets 1 and plural arc-shaped divided core portions 4 and an abutting portion (not numbered) formed when the core is bent and ends of the core are brought together (abstract).

It would have been obvious to one having ordinary skill in the art to modify Kusase and provide a stator core with an abutting portion per Shinichiro since this would have been desirable to provide a core with a winding independently of the axial length and inner diameter of the apparatus (Shinichiro, abstract).

Page 4

Application/Control Number: 09/698,206

Art Unit: 2834

Regarding claim 2, the core of Shinichiro comprises plural "divided" teeth parts 4.

Regarding claim 3, the back of Shinichiro's core is inseparable and integral with the core.

Regarding claim 5, Shinichiro teaches notches 5 in the stator core.

Regarding claim 6, as seen in Fig.1 of Shinichiro, the abutting portion is formed inside (the middle of) a tooth.

4. Claim 7 is rejected under 35 U.S.C. 103(a) as being unpatentable over either Kusase and Rich or Kusase and Shinichiro as applied to claim 6 above, and further in view of Gotou (US 4,692,646). Neither Kusase, Rich nor Shinichiro teach stator teeth of different sizes.

Gotou teaches a permanent magnet machine including stator 24 having "short" and "long" teeth of different circumferential width so as to reduce cogging (Fig.5, c.3, lines 20-50).

It would have been obvious to one having ordinary skill to modify the stator teeth of Kusase in combination with either Rich or Shinchiro and provide different circumferential widths per Gotou since this would have been desirable to reduce cogging. Regarding placement of the abutting portion inside the larger tooth, this would be one of two logical choices when the teachings of Gotou are combined by one of ordinary skill with Kusase and Rich or Shinchiro since the latter references teach abutting portions formed inside a tooth.

#### **Drawings**

5. The proposed drawing correction and/or the proposed substitute sheets of drawings, filed on June 11, 2002 have been approved.

Application/Control Number: 09/698,206

Art Unit: 2834

#### Response to Arguments

6. Applicant's arguments with respect to claims 1-7 have been considered but are moot in view of the new ground(s) of rejection.

#### Conclusion

7. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

8. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Burton S. Mullins whose telephone number is 305-7063. The examiner can normally be reached on Monday-Friday, 9 am to 5 pm. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nestor Ramirez can be reached on 308-1371. The fax phone numbers for the organization where this application or

Application/Control Number: 09/698,206

Art Unit: 2834

Page 6

proceeding is assigned are 305-1341 for regular communications and 305-1341 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 308-0956.

Burton S. Mullins Primary Examiner Art Unit 2834

bsm July 2, 2002